



SYNERGIC PROGRAMS LIST

Materiale / Material	Ø filo / Ø wire	Gas	Pulse	Short
Ferro / Mild steel (SG2)	0.8mm	Argon / CO ₂ 18%	•	•
Ferro / Mild steel (SG2)	0.9mm	Argon / CO ₂ 18%	•	•
Ferro / Mild steel (SG2)	1.0mm	Argon / CO ₂ 18%	•	•
Ferro / Mild steel (SG2)	1.2mm	Argon / CO ₂ 18%	•	•
Ferro / Mild steel (SG2)	0.8mm	CO ₂ 100%		•
Ferro / Mild steel (SG2)	0.9mm	CO ₂ 100%		•
Ferro / Mild steel (SG2)	1.0mm	CO ₂ 100%		•
Ferro / Mild steel (SG2)	1.2mm	CO ₂ 100%		•
Acciaio inox / Stainless steel (308L)	0.8mm	Argon / CO ₂ 2%	•	•
Acciaio inox / Stainless steel (308L)	0.9mm	Argon / CO ₂ 2%	•	•
Acciaio inox / Stainless steel (308L)	1.0mm	Argon / CO ₂ 2%	•	•
Acciaio inox / Stainless steel (308L)	1.2mm	Argon / CO ₂ 2%	•	•
Acciaio inox / Stainless steel (308L)	0.8mm	Argon / O ₂ 2%	•	•
Acciaio inox / Stainless steel (308L)	1.0mm	Argon / O ₂ 2%	•	•
Acciaio inox / Stainless steel (308L)	1.2mm	Argon / O ₂ 2%	•	•
Acciaio inox / Stainless steel (309L)	1.2mm	Argon / CO ₂ 2%	•	
Acciaio inox / Stainless steel (316L)	0.8mm	Argon / O ₂ 2%	•	•
Acciaio inox / Stainless steel (316L)	1.0mm	Argon / O ₂ 2%	•	•
Acciaio inox / Stainless steel (316L)	1.2mm	Argon / O ₂ 2%	•	•
Acciaio inox / Stainless steel (316L)	0.8mm	Argon / CO ₂ 2%	•	•
Acciaio inox / Stainless steel (316L)	1.0mm	Argon / CO ₂ 2%	•	•
Acciaio inox / Stainless steel (316L)	1.2mm	Argon / CO ₂ 2%	•	•
Alluminio / Aluminium AlMg ₂ ,7Mn (5554)	1.2mm	Argon 100%	•	•
Alluminio / Aluminium AlMg ₃ (5754)	1.2mm	Argon 100%	•	•
Alluminio / Aluminium AlMg ₅ (5356)	0.8mm	Argon 100%	•	•
Alluminio / Aluminium AlMg ₅ (5356)	0.9mm	Argon 100%	•	•
Alluminio / Aluminium AlMg ₅ (5356)	1.0mm	Argon 100%	•	•
Alluminio / Aluminium AlMg ₅ (5356)	1.2mm	Argon 100%	•	•
Alluminio / Aluminium AISi ₅ (4043)	0.8mm	Argon 100%	•	•
Alluminio / Aluminium AISi ₅ (4043)	1.0mm	Argon 100%	•	•
Alluminio / Aluminium AISi ₅ (4043)	1.2mm	Argon 100%	•	•
Alluminio / Aluminium AISi ₁₂ (4047)	0.9mm	Argon 100%	•	•
Alluminio / Aluminium AISi ₁₂ (4047)	1.0mm	Argon 100%	•	•
AlBz8 (CuAl8)	0.8mm	Argon 100%	•	•
AlBz8 (CuAl8)	1.0mm	Argon 100%	•	•
CuSi ₃	0.8mm	Argon 100%	•	•
CuSi ₃	0.9mm	Argon 100%	•	•
CuSi ₃	1.0mm	Argon 100%	•	•
CuSi ₃	1.2mm	Argon 100%	•	•

Revision 02