



**Lista programmi in memoria - stored programs list - gespeicherte programme
liste des programmes en memoire - listade los programas en memoria**

PROCESSO DI SALDATURA: WELDING PROCESS: MIG/MAG		SINERGICO SHORT SYNERGIC SHORT	SINERGICO PULSATO SYNERGIC PULSED
VERSIONE PROGRAMMI - PROGRAMS RELEASE		03	
		PROGRAM	
Ferro/Iron (SG2) - Ø 0,6mm/.023"	Argon+CO2 18%	01	
Ferro/Iron (SG2) - Ø 0,8mm/.030"	Argon+CO2 18%	02	
Ferro/Iron (SG2) - Ø 0,9mm/.035"	Argon+CO2 18%	03	
Ferro/Iron (SG2) - Ø 1,0mm/.040"	Argon+CO2 18%	04	
Ferro/Iron (SG2) - Ø 0,6mm/.023"	Argon+CO2 25%	11	
Ferro/Iron (SG2) - Ø 0,8mm/.030"	Argon+CO2 25%	12	
Ferro/Iron (SG2) - Ø 0,9mm/.035"	Argon+CO2 25%	13	
Ferro/Iron (SG2) - Ø 1,0mm/.040"	Argon+CO2 25%	14	
Ferro/Iron (SG2) - Ø 0,6mm/.023"	CO2 100%	07	-
Ferro/Iron (SG2) - Ø 0,8mm/.030"	CO2 100%	08	-
Ferro/Iron (SG2) - Ø 0,9mm/.035"	CO2 100%	09	-
Acciaio inox/Stainless steel (308 LSi) - Ø 0,6mm/.023"	Argon+CO2 2%	-	21
Acciaio inox/Stainless steel (308 LSi) - Ø 0,8mm/.030"	Argon+CO2 2%		22
Acciaio inox/Stainless steel (308 LSi) - Ø 0,9mm/.035"	Argon+CO2 2%		23
Acciaio inox/Stainless steel (308 LSi) - Ø 1,0mm/.040"	Argon+CO2 2%		24
Acciaio inox/Stainless steel (316 LSi) - Ø 0,8mm/.030"	Argon+CO2 2%	-	32
Acciaio inox/Stainless steel (316 LSi) - Ø 1,0mm/.040"	Argon+CO2 2%	-	33
Acciaio inox/Stainless steel (308 LSi) - Ø 0,8mm/.030"	Argon+CO2 2%		28
Acciaio inox/Stainless steel (308 LSi) - Ø 1,0mm/.040"	Argon+CO2 2%		29
Alluminio/Aluminium AlMg 2,7Mn (5554) - Ø 1,0mm/.040"	Argon 100%		48
Alluminio/Aluminium AlMg 2,7Mn (5554) - Ø 1,2mm/.045"	Argon 100%		49
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,8mm/.030"	Argon 100%		52
Alluminio/Aluminium AlMg 5 (5356) - Ø 0,9mm/.035"	Argon 100%		53
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,0mm/.040"	Argon 100%		54
Alluminio/Aluminium AlMg 5 (5356) - Ø 1,2mm/.045"	Argon 100%	-	55
Alluminio/Aluminium AISi 5 (4043) - Ø 1,0mm/.040"	Argon 100%	-	60
Alluminio/Aluminium AISi 5 (4043) - Ø 1,2mm/.045"	Argon 100%	-	61
Alluminio/Aluminium AISi 12 (4047) - Ø 0,6mm/.023"	Argon 100%		63
Alluminio/Aluminium AISi 12 (4047) - Ø 0,8mm/.030"	Argon 100%		64
Alluminio/Aluminium AISi 12 (4047) - Ø 0,9mm/.035"	Argon 100%		65
Alluminio/Aluminium AISi 12 (4047) - Ø 1,0mm/.040"	Argon 100%		66
Alluminio/Aluminium AISi 12 (4047) - Ø 1,2mm/.045"	Argon 100%	-	67
Alluminio/Aluminium Al4,5MnZr (5087) - Ø 1,0mm/.040"	Argon 100%	-	69
CuSi3% - Ø 0,8mm/.030"	Argon 100%		81
CuSi3%-UHSS - Ø 0,8mm/.030"	Argon 100%	82	-
CuSi3% - Ø 0,9mm/.035"	Argon 100%		83
CuSi3% - Ø 1,0mm/.040"	Argon 100%		84
CuSi3% - Ø 0,8mm/.030"	Argon+He15%	86	-
CuSi3% - Ø 1,0mm/.040"	Argon+He15%	89	-
AlBz8 (CuAl8) - Ø 0,8mm/.030"	Argon 100%		91
AlBz8 (CuAl8) - Ø 1,0mm/.040"	Argon 100%		94
AlBz8 (CuAl8)-UHSS - Ø 0,8mm/.030"	Argon 100%	92	-
AlBz8 (CuAl8) - Ø 0,8mm/.030"	Argon+He15%	96	-
AlBz8 (CuAl8) - Ø 1,0mm/.040"	Argon+He15%	97	-